

Kokeena's sleak and sophisticated skinny shakers, sport a 1/2" frame detail.

An elegant fresh take on a classic wood shaker door. Rift White Oak, Walnut and Dark Roast round out Kokeena's Edgewood door finish options.

A thicker 13/16" door with recessed panel boast it's beautify slim $\frac{1}{2}$ " mitered frame are sure to impress.

Finished with a water-based conversion varnish to a 20% sheen for unsurpassed durability, good looks, and solid sustainability credentials.

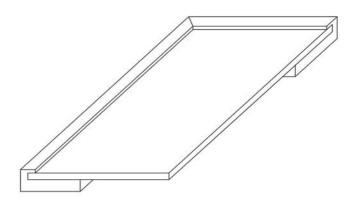
Edgehill



Edgehill - Wood

This is a traditional, 5-piece Shaker-style door with solid rails & stiles and a veneered-MDF panel. Veneered MDF is used in the panel for its combination of dimensional stability and paint acceptance, and because it reduces the use of virgin wood.

Attribue	Detail
Wood Species - Frame	Rift White Oak, Walnut and Dark Roast
Wood Species - Center Panel	NAUF MDF Core, real wood veneer
Finish Type	Paint + Water-based Conversion Varnish
Finish Sheen	Low, 20% (similar to Satin)
Adhesives & Glues	Low- or no-VOC
Overall Thickness	13/16″
Rail / Stile Thickness	13/16″
Rail / Stile Profile	Square edge / shaker
Panel Thickness	1/4"
Inset Reveal (distance from rail face to panel face)	1/8″
Rail / Stile Width	1/2"
5", 10", 15" Drawer Style	Mitered
Max Door Height	60″
Max Door Height without Center Rail	40″
Boring	Bored for IKEA SEKTION Other Systems on Special Request
Custom Sizes Available?	Yes, consultation required





Door Construction

5-piece shaker. 1/2" Solid wood frame with mitered joints. 1/4" NAUF MDF inset panel with veneer on both sides.

Drawer Construction

<u>5", 10" and 15" Drawer</u>: 5-piece shaker (same as doors)

End Panels

Standard panels are slab-style; 3/4" NAUF high-density recycled wood substrate, veneered both sides and edgebanded. Shaker-style panels available on request.

Filler & Toe Kick

Filler / trim strips are veneered both sides and edge-banded; finished all sides. Toe kick is veneered on two sides, finished one side.

Adhesives

Low- or no-VOC glue (joints) and adhesive (veneer). The specific formulations may vary depending on availability.

Finish

Water-based conversion varnish. Low sheen (20%); similar to off-the-shelf "satin."

Sizes

All door / front sizes, and a standard set of end panels and trim are available and priced for the SEKTION system. Doors and drawer fronts come pre-bored and ready to install on the hinges and drawers that come with IKEA's cabinets.

Custom sizes, including for other IKEA systems, available on request.

Warranty

2 year standard warranty. See full warranty details at <u>kokeena.com/standard-warranty</u>.