

**The Craftsman**

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**The Woodsman**



# Finished Wood Shaker Doors

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Kokeena's The Craftsman and The Woodsman doors are based on our standard shaker door template, which we also refer to as a Panel door.

They are a traditional 5-piece design with solid wood rails and stiles and a veneered inset panel.

Both are finished with a water-based conversion varnish to a 20% sheen for unsurpassed durability, good looks, and solid sustainability credentials.

# The Craftsman

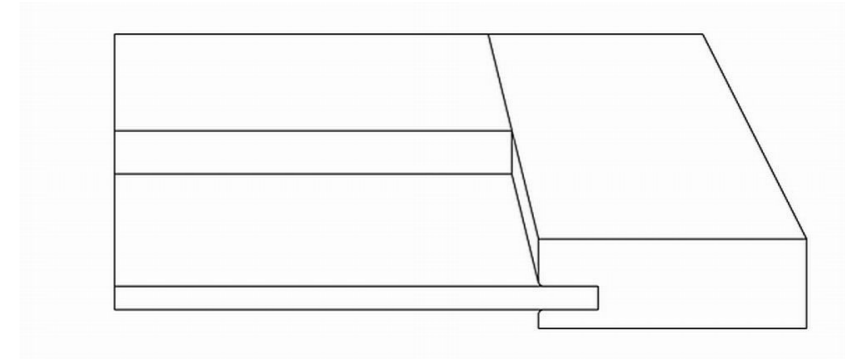


# The Woodsman



# The Craftsman

This is a traditional, 5-piece Shaker-style door with solid rails & stiles and a veneered-MDF panel. MDF is used in the panel for its dimensional stability and resistance to cracking, and because it uses less virgin wood than a solid panel.



Attribute	Detail
Wood Species - Frame	Clear Vertical Grain Fir, Solid
Wood Species - Center Panel	NAUF MDF Core, CVG Fir Veneer
Overall Thickness	3/4"
Rail / Stile Thickness	3/4"
Panel Thickness	1/4"
Inset Reveal (distance from rail face to panel face)	3/16"
Rail / Stile Width	2 1/4"
5" Drawer Style	Slab
All Other Drawers Style	5-piece
Max Door Height	60"
Max Door Height without Center Rail	40"
Finish Type	Water-based Conversion Varnish
Finish Sheen	Low, 20% (similar to Satin)
Boring	Bored for IKEA SEKTION Other Systems on Special Request
Custom Sizes Available?	Yes, consultation required
Adhesives & Glues	Low- or no-VOC



## **Door Construction**

5-piece shaker. Solid wood frame with glued tongue & groove joints. 1/4" NAUF MDF inset panel with veneer on both sides.

## **Drawer Construction**

5" Drawer: Solid wood slab

10" and 15" Drawer: 5-piece shaker (same as doors)

## **End Panels**

Standard panels are slab-style; 3/4" NAUF high-density recycled wood substrate, veneered both sides and edge-banded. Shaker-style panels available on request.

## **Filler & Toe Kick**

Filler / trim strips are veneered both sides and edge-banded; finished all sides. Toe kick is veneered on two sides, finished one side.

## **Adhesives**

Low- or no-VOC glue (joints) and adhesive (veneer). The specific formulations may vary depending on availability.

## **Finish**

Water-based conversion varnish; sprayed. Low sheen (20%); similar to off-the-shelf "satin." Can be customized on request.

## **Sizes**

All door / front sizes, and a standard set of end panels and trim are available and priced for the SEKTION system. Doors and drawer fronts come pre-bored and ready to install on the hinges and drawers that come with IKEA's cabinets.

Custom sizes, including for other IKEA systems, available on request.

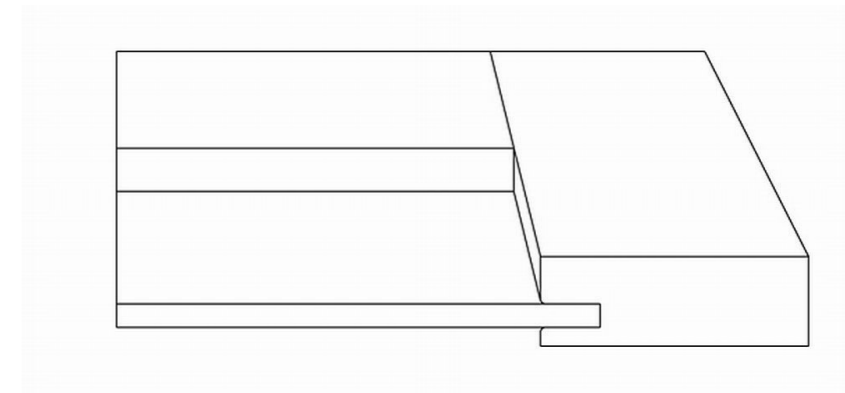
## **Warranty**

2 year standard warranty. See full warranty details at [kokeena.com/standard-warranty](http://kokeena.com/standard-warranty).

# The Woodsman

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Attribute	Detail
Wood Species - Frame	Plain Sawn Walnut, Solid
Wood Species - Center Panel	NAUF MDF Core, PS Walnut Veneer
Overall Thickness	3/4"
Rail / Stile Thickness	3/4"
Panel Thickness	1/4"
Inset Reveal (distance from rail face to panel face)	5/16"
Rail / Stile Width	2 1/4"
5" Drawer Style	Slab
All Other Drawers Style	5-piece
Max Door Height	60"
Max Door Height without Center Rail	40"
Finish Type	Water-based Conversion Varnish with Enhanced Tint
Finish Sheen	Low, 20% (similar to Satin)
Boring	Bored for IKEA SEKTION Other Systems on Special Request
Custom Sizes Available?	Yes, consultation required
Adhesives & Glues	Low- or no-VOC



## **Door Construction**

5-piece shaker. Solid wood frame with glued tongue & groove joints. 1/4" NAUF MDF inset panel with veneer on both sides.

## **Drawer Construction**

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## **End Panels**

Standard panels are slab-style; 3/4" NAUF high-density recycled wood substrate, veneered both sides and edge-banded. Shaker-style panels available on request.

## **Filler & Toe Kick**

Filler / trim strips are veneered both sides and edge-banded; finished all sides. Toe kick is veneered on two sides, finished one side.

## **Adhesives**

Low- or no-VOC glue (joints) and adhesive (veneer). The specific formulations may vary depending on availability.

## **Finish**

Tinted, water-based conversion varnish; sprayed. Low sheen (20%); similar to off-the-shelf "satin." Can be customized on request.

## **Sizes**

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